cab
we identify more

Print and
apply systems
for industrial operation

HERMES Q

Made in Germany

HERMES Q

Data security in label printing

Modern manufacture sees marking systems work autonomous, interact among each other, with host computers or a plant control unit. Data security is a key issue. The integration of components, their administration and authentification are sensitive tasks demanded from the corporate IT. cab systems developed for printing and applying labels provide proper features by default, fairly protecting your data in a network.

Permissions can be assigned to users and restricted by passwords.

Access to network services (HTTP, FTP, VNC, OPC UA etc.) is possible only for users with authorization. Network services can be switched on or off.

Wireless interfaces (WLAN, Bluetooth) can be switched on or off. WPA2, WPA2 Enterprise and WPA3 levels of security are supported.

Firmware updates are verified for integrity before installation.

Network protocols can be encrypted using TLS/SSL. To connect securely in a network, a certificate as required is installed in the device ex factory.

Printers in a network can be authorized securely. IEEE 802.1X network standard is supported.

USB slots can be locked and access to external storage media be denied.

All the current cab printing systems are based on the same electronics and firmware.
The printer language is the same, so are interfaces and memory. Any further developed operating system or driver is available immediately on every device. Resets to default settings are PIN-protected.

Contents

HERMES Q

Printing labels and applying them automatically in production lines

The slim one
to print small labels

Label printer		HERMES Q2	
Printable resolution	dpi	300	600
Print speed	up to mm/s	300	150
Print width	up to mm	56.9	54.1
Label roll outside diameters	mm	205 / 305	
Label width	up to mm	58	

The universal one
An industrial bestseller, providing a wide range of accessories

Label printer		HERMES Q4.3		HERMES Q4	
Printable resolution	dpi	200	300	300	600
Print speed	up to mm/s	300	300	300	150
Print width	up to mm	104	108.4	105.7	105.7
Label roll outside diameters	mm	205 / 305			
Label width	up to mm	114			

The wide one
to print Odette, UCC and GS1 labels in logistics applications

Label printer		HERMES Q6.3	
Printable resolution	dpi	200	300
Print speed	up to mm/s	250	250
Print width	up to mm	168	162.6
Label roll outside diameters	mm	205 / 305	
Label width	up to mm	174	

Sample applications

Label rolls

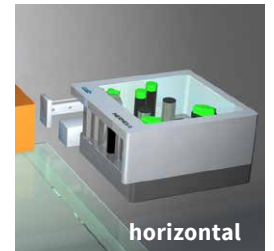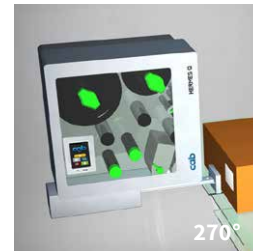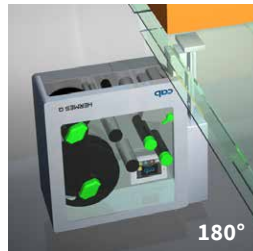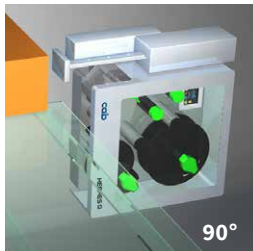All units can provide an unwinder for picking up rolls with maximum diameter either 205 mm or 305 mm.
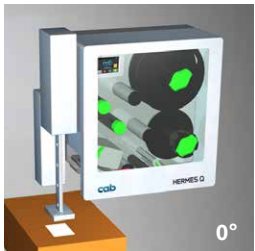
Directions to which dispense labels

All units can be designed for providing labels either to the left or to the right.

left

right

Orientations of assembly

All the units can be rotated vertically by at most 360° or assembled in horizontal orientation.

0°

90°

180°

270°

horizontal

HERMES Q in detail

❶ Operation panel
Self-explanatory symbols are on display. The device can thus be operated intuitively and settings be configured easily.

❷ Ribbon holder
On the basis of three-part tightening axles, ribbons can be replaced easily and quickly.

❸ Rugged metal chassis
It is made of cast aluminum. All the parts are assembled to it.

❹ Applicator
It is assembled to hinge pins. It can be pivoted in case of maintenance or if materials have to be replaced.

❺ Pressing plungers
One is fixed near the chassis wall. The second one is pushed to the label margin, as far as necessary to evoke a good print image.

❻ Print head
Units of the same width are interchangeable. Replacement requires only few steps.

❼ Print roller
It can be removed/inserted quickly in cases of cleaning or wear.

❽ Peel-off plate
Pivoting improves labels be applied to packages.

❾ Label unwinder
A swing arm and an integral brake enable labels be unwound at constant force.

❿ Liner rewinder
Subsequent to all the labels been dispensed, the entire liner tape is rewound. On the basis of a three-part tightening axle, a liner tape can be inserted and removed easily.

⓫ Pulling system
A liner tape is clamped between a draw roller and a pinch roller. Labels are dispensed using feed synchronous to the print roller.

⓬ Label sensor
Imprint is precisely set on spot on a label and materials ending detected by a transmissive or a reflective sensor.

Accurate imprint
The smaller a label, the higher are the demands regarding the accuracy of an imprint. Print offset can be reduced by ±0.2 mm using adjustable slip correction.

Print heads

Units of the same width are interchangeable.
They are detected by the CPU automatically and calibrated.
The print distance to the locating edge can be adjusted.

Major data such as the operational performance,
maximum operating temperature and heat energy
are recorded on the print head. Data can be read at the factory.

Print heads provided for HERMES Q2, HERMES Q4 - 300, 600 dpi
- sharp-edge print images
- e.g. when printing small fonts and graphics on typeplates
- e.g. when printing on materials requires high energy needs

Print heads provided for HERMES Q4.3, HERMES Q6.3 - 200, 300 dpi
persistent; when labeling in rough settings and thermal direct method

Print rollers

2.10

Two types of materials:

Print rollers DR
providing a synthetic rubber coating
They enable highly accurate imprint and are provided by default.

Print rollers DRS
providing a silicone coating
Product life is extra long, taken a higher print offset into account.

Interfaces

❶ Slot to insert a **SD memory card**

❷ **2 USB hosts** to connect a service key, USB memory stick,
   keyboard, barcode scanner, USB WLAN stick,
   warning light, an external operation panel

❸ **USB 2.0 Hi-Speed** to connect a PC

❹ **Ethernet 10/100 Mbit/s**

❺ **RS232C** 1,200 to 230,400 baud /8 bits

❻ **Digital I/O interface;** socket connector SUB-D, 25 pins
   compliant with IEC/EN 61131-2, types 1+3;
   All the inputs and outputs are isolated galvanically and protect
   from reverse polarity. In addition, outputs are short-circuit proof

PNP inputs	**PNP, NPN outputs**
Start printing or labeling	Device ready
Print first label	Print data available
Reprint	Initial / upper end position
Delete print job	Paper feed ON
Label removed	Label in transfer position
Stop printing or labeling	Label application / lower end
Label feed	position
Label rotated by 90°	Pre-warning to a ribbon ending
(to be applied by applicator 4214)	Pre-warning to a label web ending
Pause	End of a ribbon and/or a label web
Reset	Collective error

Option:
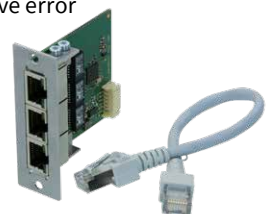
❼ **2 port Ethernet switch 10/100 Mbit/s**

Operation panel

Self-explanatory symbols are on display. The device can thus be operated intuitively and settings be configured easily.
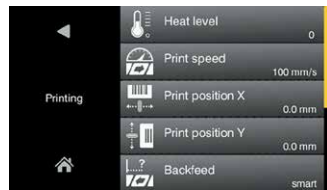
❶ **LED:** Power ON

❷ **Status bar**: data reception, record data stream, pre-warning to a ribbon ending, SD memory card / USB memory stick plugged in, WLAN, Ethernet, USB slave, time

❸ **Printer status:** ready, pause, number of labels printed in a print job, label in transfer position, awaiting external start signal

❹ **USB slot** to connect a service key or a memory stick, to transfer data to the IFFS memory

❺ **Operation**

    Printing and applying labels in individual steps

    Jump to menu

    Reprint the latest label

    Interrupt and continue a print job

    Stop and delete all print jobs

    Label feed

Landscape or portrait display, depending from the orientation of assembly

Printer rotated by 90°

Setup options

Print parameters
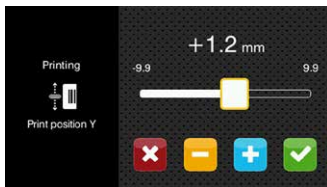
Print offset Y

Print speeds

Video tutorials

External operation panel

If the operation panel of a printer cannot be accessed, an additional external one can be plugged.

Same functionality as on the printer

Landscape or portrait mode

Operability as desired on the external operation panel or on the printer

Printer connectivity: USB 2.0 Hi-Speed device

❶ **LED:** Power ON

❷ **USB port** to plug a service key or a memory stick, to transfer data to the IFFS memory

❸ **Connecting USB cable** for power supply
cab provides specified cables. Lengths are 1.8 m to 16 m.

Accessories

Accessorial products are plugged or screwed to a printer by the customer.

Pos.	Designation	roll Ø	205	305	1.1 HERMES Q2	1.2 HERMES Q4.3	1.2 HERMES Q4	1.3 HERMES Q6.3
2.1	SD memory card		●	●	☐	☐	☐	☐
2.2	USB memory stick		●	●	☐	☐	☐	☐
2.3	USB WLAN stick		●	●	☐	☐	☐	☐
2.4	USB WLAN stick including a rod antenna		●	●	☐	☐	☐	☐
2.6	Product sensor, 3 pins		●	●	-	☐	☐	☐
2.7	Product sensor, 25 pins		●	●	☐	☐	☐	☐
2.8	I/O interface connector SUB-D, 25 pins		●	●	☐	☐	☐	☐
2.9	Warning light		●	●	☐	☐	☐	☐
2.10	External operation panel		●	●	☐	☐	☐	☐
	Connecting USB cable		●	●	☐	☐	☐	☐
2.11	Label selection - I/O box		●	●	☐	☐	☐	☐
2.12	Hand switch TR2		●	●	☐	☐	☐	☐
2.13	Foot switch		●	●	☐	☐	☐	☐
2.14	Connecting RS232 C cable		●	●	☐	☐	☐	☐
2.15	Scanner CC200		●	●	☐	☐	☐	☐

2.1		**SD memory card**

2.2		**USB memory stick**

2.3		**USB WLAN stick** 2.4 GHz 802.11b/g/n hotspot or infrastructure mode

2.4		**USB WLAN stick including a rod antenna** to extend the range of operation 2.4 GHz 802.11b/g/n + 5 GHz 802.11a/n/ac hotspot or infrastructure mode

2.6		**Product sensor, 3 pins** to be attached to a front side applicator, a vacuum belt applicator or an air jet box. Labels are triggered to be applied as soon as a product has been detached, e.g. on a conveyor belt.

2.7		**Product sensor, 25 pins** Labels are triggered to be applied as soon as a product has been detached, e.g. on a conveyor belt.

2.8		**I/O interface connector SUB-D, 25 pins** All control signals can be attached to the I/O interface using clamping screws.

2.9		**Warning light** In addition to the information indicated on the display of a printer, states are signalled.

Red — Collective error
Yellow — Pre-warning to a label web or a ribbon ending
Green — Device ready

USB cable (1 m) to connect to HERMES Q

Assembly materials are provided for vertical printer installation only.

❶ Chassis assembly
❷ Bracket assembly

2.10		**External operation panel** If the operation panel of a printer cannot be accessed, an additional external one can be plugged. Same functionality as on the printer Landscape or portrait mode Operability as desired on the external operation panel or on the printer
		Printer connectivity: USB 2.0 Hi-Speed device cab provides specified **connecting USB cables** for power supply. Lengths are 1.8 m to 16 m.

2.11		**Label selection - I/O box** A maximum of 16 different labels can be selected from a memory card by a master control unit, e.g. PLC.

2.12		**Hand switch TR2** to be attached to the I/O interface

2.13		**Foot switch** to be attached to the I/O interface

2.14		**Connecting RS232 C cable** 9/9 pins, 3 m

2.15		**Scanner CC200** provided on request

Options

are parts or units to perform special functions. They are assembled to a printer in addition to or instead of standards.

If order implies options be assembled ex factory, the part numbers of such printers and options are added by .250. Options delivered separately are added by .001.

Pos.	Designation	roll Ø	205	305	HERMES Q2	HERMES Q4.3	HERMES Q4	HERMES Q6.3	.250	.001
3.1	Automatic ribbon saving		●	●	-	□	□	□	●	-
3.2	Label unwinder K40		●	●	□	□	□	□	●	●
3.3/3.4	Adapters 40/50 and 76/100		●	●	□	□	□	□	●	●
3.5	Spacers		●	-	□	□	□	-	●	●
3.6	Margin stop 10		●	-	□	□	□	□	●	●
3.7	Cover		●	-	□	□	□	□	●	●
3.8	Print head pressure system, reduced force		●	●	□	□	-	□	●	●
3.9	Extended peel-off plate (+10 mm)		●	●	□	□	□	□	●	●
3.10	Print roller DRS		●	●	□	□	□	□	●	●
3.11	Antistatic brush		●	●	□	□	□	-	●	●
3.12	Draw roller ZS		●	●	□	□	□	□	●	●
3.13	Interface for plugging an external label sensor		●	●	□	□	□	□	●	●
3.14	2 port Ethernet switch 10/100 Mbit/s		●	●	□	□	□	□	●	●
3.15	Label sensor, modified		●	●	□	-	-	-	●	●

assembly
ex factory only

Automatic ribbon saving
Use is recommended in cases of at least 60 mm unprinted area on a label. While labels are fed, the print head is lifted and the ribbon stopped, resulting in less material consumption.

Label unwinder K40
to process label rolls having a core diameter of 40 mm

Adapter 40/50
to pick up label rolls having a core diameter of 50 mm and minimum widths of 20 mm. One adapter is sufficient if material width does not exceed 50 mm.

Operate only with a label unwinder K40.

Adapter 76/100
to pick up label rolls having a core diameter of 100 mm and minimum widths of 20 mm. One adapter is sufficient if material width does not exceed 50 mm.

Spacers
to process narrow labels provided on liners ≤ 20 mm wide, wound on a roll or a reel.

Ribbon protruding on both sides prevents from wrinkling. The label guidance is therefore offset by 7 mm from the middle wall with spacers. A modified label sensor is included on delivery.

Reel plate wall thickness 1 - 2 mm

Label sensor, modified
Provided for labels requiring a sensor distant up to 26 mm to the locating edge. This sensor cannot be fixed with a screw.

Margin stop 10
to guide narrow labels provided on a liner 10 - 24 mm wide, wound on a roll (no reels) having a core diameter of 76 mm.

Operate only with a spacer

Options

Cover
to prevent from contamination and contact
Maximum outside diameter for label rolls is 205 mm
Assembly in vertical orientation, rotated by ± 90° or horizontally

Depth of a pad immersing Dim. F

	Dimension F mm		
	Standard	Optional	on request
HERMES Q2	60	100	up to120
Q4/Q4.3	60	100	up to 120
Q6	25	-	up to 120

Print head pressure system, reduced force
Thermal direct printing requires less pressure on a print head.
Reduced force results in a decrease of wear. Product life extends.

Thermal direct printing only
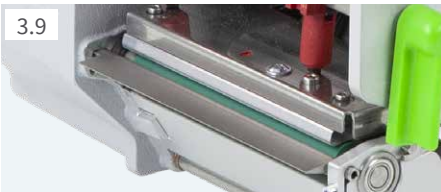
Extended peel-off plate (+10 mm)
Recommended
- if labels are picked up by a robotic arm,
- if readable area is required for scanning,
- when installing an antistatic brush

Print roller DRS
Silicone coating enables an extra long product life,
taken a higher print offset into account

Antistatic brush
Electrostatic charge is reduced when plastic labels
are printed and peeled off.

Operate only with an extended peel-off plate.

Draw roller ZS
Made of steel, to avoid tension on a liner tape:
- if label height exceeds 150 mm
- when peeling off without backfeed
- if thick liner materials are processed
- when applying labels using a demand module 5114/16

Interface for plugging an external label sensor
M12 plug, 5 pins, a-coded
Plug-compatible with CEON and other sensors based on
PNP and 24 V

2 port Ethernet switch 10/100 Mbit/s
to connect another terminal device in a joint network.
Signals are looped through.

Technical data

● typical   ■ standard   □ option

Label printer	type	HERMES Q2		HERMES Q4.3		HERMES Q4		HERMES Q6.3	
Printing method	Thermal transfer	●	●	●	●	●	●	●	●
	Thermal direct	–	–	●	●	–	–	●	●
Printable resolution	dpi	300	600	200	300	300	600	200	300
Print speed	up to mm/s	300	150	300	300	300	150	250	250
Print width	bis mm	56.9	54.1	104	108.4	105.7	105.7	168	162.6
Direction to which dispense labels		L = to the left, R = to the right							
Print distance to the locating edge	mm	1	1	1	1	1	1	1	1
	incl. automatic ribbon saving L/R mm	–	–	2.2/1.6	0/-0.7	1/1	1/1	0.2/0.2	2.9/2.9
Materials									
Labels		paper, PET, PE, PP, PI, PVC, PU, acrylate, Tyvec							
	on a roll	●		●		●		●	
	on a reel	●		–		–		–	
Labels[1]	Width mm	4 - 58		10 - 114		10 - 114		46 - 174	
	Height from mm	3		4		4		6	
	Thickness up to mm	0.60		0.60		0.60		0.60	
Liner tape	Width if operating a roll mm	24 - 62		24 - 118		24 - 118		50 - 178	
	Width[2] if operating a reel or a roll mm	10 - 24		–		10 - 24		–	
	Thickness mm	0.03 - 0.06		0.03 - 0.06		0.03 - 0.06		0.03 - 0.06	
Roll unwinder	Outside roll diameter up to mm	205 / 305		205 / 305		205 / 305		205 / 305	
	reel diameter up to mm	205		–		–		–	
	Core diameter mm	76							
	Winding	outside or inside							
Roll rewinder	Outside diameter up to mm	155 / 205							
	Core diameter mm	76							
Ribbon[3]	Ink side	outside or inside							
	Roll diameter up to mm	90							
	Core diameter mm	25.4							
	Length up to m	600							
	Width mm	25 - 67		25 - 114		25 - 114		50 - 170	
	Automatic ribbon saving	–		□		□		□	
Printer dimensions and weights									
Width	mm	207		260		260		320	
Height	roll diameters 205 / 305 mm	400 / 430							
Depth	roll diameters 205 / 305 mm	400 / 500							
Weight	roll diameters 205 / 305 approx. kg	15 / 16		16 / 17		16 / 17		20	
Label sensor indicating positions									
Transmissive sensor	detecting	labels, punch marks or print marks, as well as materials ending							
Reflective sensor bottom reflex	detecting	print marks on non-transparent liners, as well as materials ending							
Sensor distance to the locating edge	standard mm	2 - 12		2 - 60		2 - 60		2 - 60	
	modified mm	2 - 26							
Material passage	mm	2							
Electronics									
32-bit processor	MHz	800							
RAM	MB	256							
IFFS memory	MB	50							
Slot to insert a memory card (SDHC, SDXC)		■							
Battery to display date and real time		■							
Data (e.g. serial numbering) preserved if power turns off		■							
Interfaces									
RS232C 1,200 to 230,400 baud / 8 bits		■							
USB 2.0 Hi-Speed to connect a PC		■							
Ethernet 10/100 Mbit/s		LPD, RawIP printing, SOAP web service, OPC UA, WebDAV DHCP, HTTP/HTTPS, FTP/FTPS, TIME, NTP, Zeroconf, SNMP, SMTP, VNC							
2 USB hosts on the control panel, 2 USB hosts on the back of a unit		Service key, USB stick, USB WLAN stick, USB WLAN stick including a rod antenna, keyboard, barcode scanner, warning light, external control panel							
USB host 24 VDC, to connect a peripheral device		■							
Digital I/O interface, 10 inputs / 11 outputs		■							
Interface for plugging an external label sensor		□							
2 port Ethernet switch 10/100 Mbit/s		□							

[1] Limitations can occur when processing small labels, thin materials or materials using a strong adhesive. Critical applications need testing.
[2] Spacers attached to the label unwinder and the unit rewinding the liner tape help feeding the ribbon centered above the labels.
[3] The ribbon must correspond at least to the width of the liner tape.

Technical data

■ standard ☐ option

Operating data

Voltage	100-240 VAC, 50/60 Hz, PFC
Power consumption	standby < 10 W / typical 100 W / max. 200 W
Temperature / humidity	Operation +5 - 40°C / 10 - 85 %, not condensing
	Stock 0 - 60°C / 20 - 85 %, not condensing
	Transport −25 - 60°C / 20 - 85 %, not condensing
Approvals	CE, FCC Class A, ICES-3, cULus, CB, RCM Mark, CCC, CoC Mexico, BSMI Mark, KC Mark

Operation panel

Colored LCD touch display	Screen diagonal	"	4,3
	Resolution Width x Height	px	480 x 272

Setup options

Print
Labels
Ribbon
Peel off
Apply label
Interfaces
Error
	Region:
	  - Language
	  - Country
	  - Keyboard
	  - Time zone
	Time
	Display:
	  - Brightness
	  - Power saving mode
	  - Orientation
	Interpreter

Status bar

Data reception Record data stream Pre-warning to a ribbon ending SD memory card plugged in USB memory stick plugged in	WLAN Ethernet USB slave Time

Monitoring

Ribbon	Direction of winding Pre-warning Material ending	Pinch roller open Peripheral error
Labels	Pre-warning Material ending	
Print head	Voltage Temperature open	

Test routines

System diagnostics	on start-up, the print head is also detected
Information display, print test, analysis	Status printout Test grid List of fonts Label profile List of devices List of events WLAN status Monitor mode Record print data on a memory card

Status reports	- Printout of device settings,
	  e.g. durations of printing and hours in operation
	- Device status request triggered by software command
	- Display of network errors, missing links,
	  barcode errors, peripheral errors, etc.

Fonts

|		
Provided internally	5 bitmap fonts: 12 x 12 dots 16 x 16 dots 16 x 32 dots OCR-A OCR-B	7 vector fonts: AR Heiti Medium GB-Mono CG Triumvirate Condensed Bold Garuda HanWangHeiLight Monospace 821 Swiss 721 Regular, Bold
To be stored	TrueType fonts	
Character sets	Windows-1250 to -1257 DOS 437, 737, 775, 850, 852, 857, 862, 864, 866, 869 EBCDIC 500 ISO 8859-1 to -10 and -13 to -16 WinOEM 720 UTF-8 MacRoman DEC MCS KOI8-R Western European Cyrillic Eastern European Greek Chinese, simplified Latin Chinese, traditional Hebrew Thai Arabic	

Fonts

Bitmap fonts	Widths and heights 1 - 3 mm Zoom factors 2 to 10 Orientations 0°, 90°, 180°, 270°
Vector / TrueType fonts	Widths and heights 0,9 - 128 mm Continuous zoom 360° orientation in steps of 1°
Font styles	bold, italic, underlined, outline, inverse - depending from the font type
Character spacing	variable or monospace for fixed spacing

Graphics

Elements	lines, arrows, rectangles, circles, ellipses - filled or filled with fading
Formats	PCX, IMG, BMP, TIF, MAC, GIF, PNG

Codes

1D barcodes (linear)	Code 39, Code 93 Code 39 Full ASCII Code 128 A, B, C EAN 8, 13 EAN/UCC 128/GS1-128 EAN/UPC Appendix 2 EAN/UPC Appendix 5 FIM HIBC	Interleaved 2/5 Ident and routing code of Deutsche Post Codabar JAN 8, 13 MSI Plessey Postnet RSS 14 UPC A, E, E0
2D and stacked codes	DataMatrix DataMatrix Rectangle Extension QR code Micro QR code GS1 QR code GS1 DataMatrix PDF 417 Micro PDF 417 UPS MaxiCode GS1 DataBar Aztec Codablock F Dotcode RSS 14 truncated, limited, stacked, stacked omni-directional	
	Heights, modular widths and ratio are variable Orientations 0°, 90°, 180°, 270° Check digit, plain text printout and start/stop coding are options depending from the code type.	

Software

Label software	cablabel S3 Lite cablabel S3 Viewer cablabel S3 Pro cablabel S3 Print		■ ■ ☐ ☐
Running also with	CODESOFT Loftware Spectrum NiceLabel BarTender		
Stand-alone operation			■
Windows printer drivers for	Windows 10 Windows 11	Server 2016 Server 2019 Server 2022	
	Certification WHQL in preparation		■
Apple printer drivers	Mac OS X 10.6 or any later release		■
Linux printer drivers	CUPS 1.2 or any later release		■
Programming	JScript printer language abc Basic Compiler ZPL II (Datastream be tested in advance)		■ ■ ☐
Integration	SAP Database Connector		■ ■
Administration	Printer control Configuration on the Intranet / Internet		■ ■

cab uses free and Open Source software in its products.
For information see **www.cab.de/opensource**

cablabel S3 software

Design, print, administrate

cablabel S3 opens up the full potential of cab devices. Creating a label is the first step. cablabel S3 adapts to requirements easily using a modular design. Plug-ins like the JScript Viewer support native JScript programming, as well as other features. The designer user interface and the JScript code synchronize in real time. The Database Connector and other special features can be integrated, so are barcode verifiers.
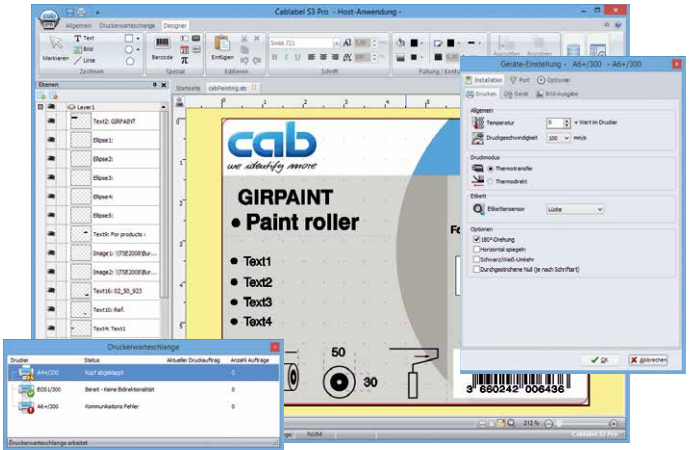
For further information see
www.cab.de/en/cablabel

Stand-alone printing

A printer can select and print labels even when the system is disconnected from a host.

Labels are designed using software such as cablabel S3 or a text editor on a PC. Label formats, texts, graphics and data taken from a database are transferred to a memory card, a USB memory stick or the internal IFFS memory.

Only variable data are sent to the printer using a keyboard, a barcode scanner, scale or another host system and/or are recalled from a host by the Database Connector and printed.

OPC UA

The latest cab printers are ready to interact with machines and components of different manufacturers in industrial plants.

An OPC UA server and a client are part of the firmware.

The server enables a printer be configured and controlled. Dynamic print data can be edited using a defined programming interface.

The integral client enables reading data fields from other machines ready for OPC UA, as well as transferring data to a label. No additional software is needed.

Printer control

Printer administration

Drivers

cab provides drivers to control a printer with software other than cablabel S3.

Free download on **www.cab.de/en/support**

Programming

JScript

cab printers embed JScript language.
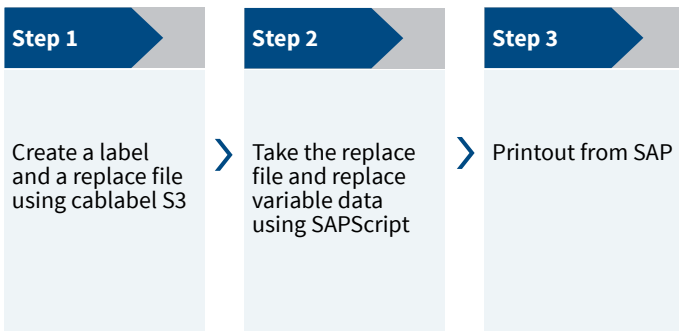Download free manual on **www.cab.de/en/programming**

abc Basic Compiler

Integral to the firmware, abc in addition to JScript enables advanced programming before data are edited for printout.
For example, external printer languages can be replaced without intervening in a print job in progress. Data may be imported as well from other systems such as scales, barcode scanners or PLC.

Integration

Printer Vendor Program

cab as a member of this program developed a replace method for controlling cab printers from SAP[1] R/3 using SAPScript. Only variable data are sent by a host system to a printer. They add on the printer to local images and fonts (IFFS, memory card, etc.).

Step 1	Step 2	Step 3
Create a label and a replace file using cablabel S3	Take the replace file and replace variable data using SAPScript	Printout from SAP

[1] SAP and all its corresponding logos are trademarks or registered trademarks of SAP SE

Configuration on the Intranet / Internet

Integral HTTP / FTP servers enable a printer be controlled or configured, firmware be updated and memory cards be administrated using standard applications such as a web browser or a FTP client.
Administrators and operators on behalf of SNMP / SMTP are notified of states, alerts and errors by email or SNMP datagrams. Time and date are synchronized by a time server.
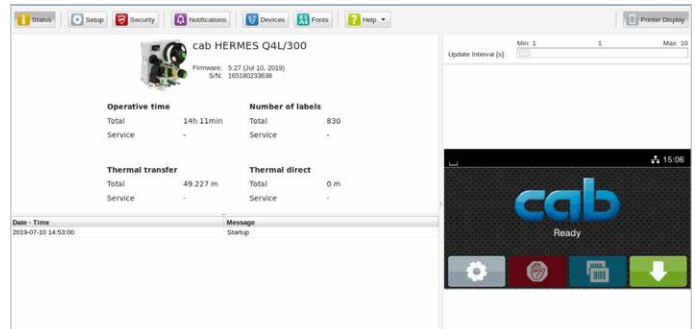
Database Connector

Printers in a network may access data from a ODBC / OLEDB database and print it on labels. Data can be rewritten to a database while print jobs are in progress.

Applicators

HERMES Q has been designed for printing
and applying labels automatically in
production lines. Labels are applied by
applicators, using transfer modules to roll,
blow or tamp labels on products or packages.

❶ Long product life
The precise and low-wear linear guide
is using a ball bearing chain.

❷ Products of variable heights
Labels can be applied on different heights
using a stroke cylinder. Its standard lengths
are 200, 300 and 400 mm. Further lengths
can be provided on request.

❸ Protective chassis
is a standard to protect the cylinder
and the guide. It can be provided adapted
to the product jig on a labeling workstation.

❹ Highly reliable processes
Support air and intake air can be defined,
so can stroke speed. Sensor control

❺ Label application
in real time. Small or large labels,
4 to 250 mm high and 4 to 174 mm wide,
can be processed using an applicator.

Pressure-reducing valve
It reduces the pressure exerted by
the stroke cylinder to a product.

❻ Pivoting applicator
The print mechanics can be accessed
quickly and easily in case of maintenance
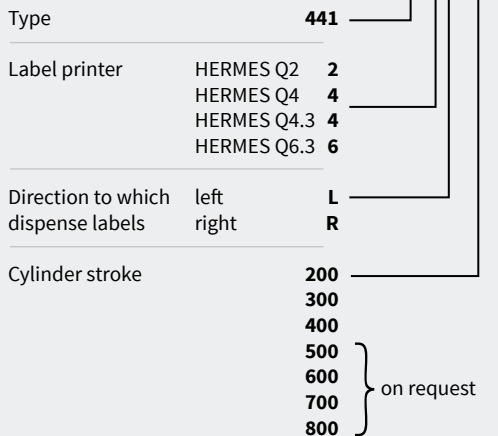or if materials have to be replaced.

Applicators and transfer modules

Overview

Labels are transferred using a: Universal pad · Tamp-on pad · Tamp-on pad, providing a damping layer · Tamp-on pad, providing a label stop · Blow-on pad · Form pad · Universal pad, spring-mounted · Tamp-on pad, spring-mounted · Roll-on pad · Corner-wrap pad · Demand module · Vacuum belt · Template

		Applicators (HERMES Q)				Universal pad	Tamp-on pad	Tamp-on pad, damping layer	Tamp-on pad, label stop	Blow-on pad	Form pad	Universal pad, spring-mounted	Tamp-on pad, spring-mounted	Roll-on pad	Corner-wrap pad	Demand module	Vacuum belt	Template
		Q2	Q4	Q6.3														
		Order code			Page	11	11	12	61	21	88	31	31	41	51	—	—	90
Product marking	Swing applicator	3214	3214		18	—	F	F	F	□	—	—	—	—	—	—	—	—
	Stroke applicator	4114	4114		19/20	—	F	F	F	□	□	—	—	—	—	—	—	—
				4116	19/20	—	F	F	F	—	□	—	—	—	—	—	—	—
	Stroke turn applicator	4214	4214		21	—	F	F	F	□	—	—	—	—	—	—	—	—
	Stroke applicator	4414	4414		22	—	F	F	F	—	—	—	—	—	—	—	—	—
	Swing stroke applicator	4514	4514		23	—	—	—	—	□	—	—	—	—	—	—	—	—
	Flag applicator		4712		24	—	—	—	—	—	□	—	—	—	—	—	—	—
Package marking	Front side applicator		3014		25	—	□	—	—	□	—	—	□	—	—	—	—	—
				3016	25	—	□	—	—	—	—	—	□	—	—	—	—	—
	Stroke applicator		4014		26/27	□	F	—	—	□	—	□	□	□	□	—	—	—
				4016	26/27	—	□	—	—	—	—	□	□	—	—	—	—	—
	Stroke blow applicator		4614		28	—	—	—	—	□	—	—	—	—	—	—	—	—
	Demand module	5112	5114	5116	29	—	—	—	—	—	—	—	—	—	—	□	—	—
	Vacuum belt applicator		5314	5316	30	—	—	—	—	—	—	—	—	—	—	—	□	—
			5414	5416	31	—	—	—	—	—	—	—	—	—	—	—	□	—
	Air jet box		6114		32	—	—	—	—	—	—	—	—	—	—	—	—	□

Applicator type code — 4414L-200

Type		441
Label printer	HERMES Q2	2
	HERMES Q4	4
	HERMES Q4.3	4
	HERMES Q6.3	6
Direction to which dispense labels	left	L
	right	R
Cylinder stroke		200
		300
		400
		500 ⎫
		600 ⎬ on request
		700 ⎪
		800 ⎭

F Tamp-on pad immersing in the surface along a label

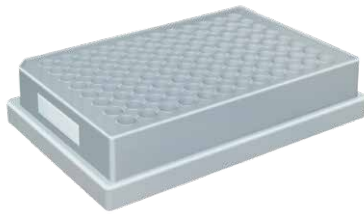For depths of immersion see the specified technical data of an applicator.

If an applicator immerses more than 25 mm, the cover of HERMES Q must be adapted.

Product marking

Swing applicator 3214

Labels very small or midsized can be applied in real time, preferably from the side.

The pad locates in front of the peel-off plate. It picks up a label while it is being printed. A rotary cylinder pivots into position. The label is transferred to a product by a stroke cylinder. Rotary angles and linear hubs are adjustable.

4.1

Accessories

5.13 **Blow tube**

5.14 **Unit to regulate compressed air**

Tamp-on pad
Labels are precisely tamped on plane surfaces. Recessed levels are possible as well.

Tamp-on pad, providing a damping layer
When applying labels to hard surfaces, the noise level is reduced. It benefits also in cases of rough structures or little unevenness.

Tamp-on pad, providing a label stop
It enables small labels be applied exactly on spot to a product.

Blow-on pad
It benefits when labels have to be applied to sensitive surfaces or products in motion. Labels are blown on by a blast of air. Stroke cylinder adjustment enables bridging distances of 5 to 10 mm to the surface of a product.

		Tamp-on pad	Tamp-on pad, providing a damping layer	Tamp-on pad, providing a label stop	Blow-on pad
Technical data		**3214 L/R 11 F**	**3214 L/R 12 F**	**3214 L/R 61 F**	**3214 L/R 2100**
Label widths operating a HERMES Q2	mm	4 - 58	10 - 58	10 - 58	10 - 58
HERMES Q4/Q4.3	mm	10 - 114	10 - 114	10 - 114	10 - 80
Label heights operating a HERMES Q2	mm	5 - 80	8 - 80	5 - 80	10 - 80
HERMES Q4/Q4.3	mm	8 - 80	8 - 80	8 - 80	10 - 80
State of a product at rest				■	
at the moment a label is applied in motion		-	-	-	■
Label application				from the side	
Product heights uniform				■	
Distance of a product to the peel-off plate	mm			250 - 280	
Linear guidance, horizontal	mm			5 - 30	
Pivot angles				45° - 95°	
Depth of a pad immersing F up to	mm	30	30	30	-
Weight of applicator packaging excluded	kg			4.5	
Consumption of power W	max.			15	
Compressed air	bar			4.5	
Cycle rate[1] labels/min	approx.			20	

[1] calculated using labels 40 mm high and a print speed of 100 mm/s

Product marking

Stroke applicators 4114, 4116

Labels very small or midsized can be applied in real time from all sides.

The pad locates in front of the peel-off plate. It picks up a label while it is being printed. Powered by a short stroke cylinder, the pad is brought into position in horizontal direction. The label is transferred to a product by a stroke cylinder. The length of the stroke cylinder defines the maximum distance of a product to the peel-off plate.

4.2

Accessories

5.13	**Blow tube**
5.14	**Unit to regulate compressed air**
5.17	**Pressure-reducing valve**

Tamp-on pad
Labels are precisely tamped on plane surfaces. Recessed levels are possible as well.

Tamp-on pad, providing a damping layer
When applying labels to hard surfaces, the noise level is reduced. It benefits also in cases of rough structures or little unevenness.

Tamp-on pad, providing a label stop
It enables small labels be applied exactly on spot to a product.

Blow-on pad
It benefits when labels have to be applied to sensitive surfaces or products in motion. Labels are blown on by a blast of air. Stroke cylinder adjustment enables bridging distances of 5 to 10 mm to the surface of a product.

Technical data			Tamp-on pad	Tamp-on pad, providing a damping layer	Tamp-on pad, providing a label stop	Blow-on pad
			4114, 4116 L/R 11 F	**4114, 4116 L/R 12 F**	**4114, 4116 L/R 61 F**	**4114 L/R 2100**
Label widths operating a	HERMES Q2	mm	4-58	10-58	10-58	10-58
	HERMES Q4/Q4.3	mm	10-114	10-114	10-114	10-114
	HERMES Q6.3	mm	50-174	50-174	50-174	-
Label heights operating a	HERMES Q2	mm	4-80	8-80	4-80	10-80
	HERMES Q4/Q4.3	mm	8-80	8-80	8-80	10-80
	HERMES Q6.3	mm	8-80	8-80	8-80	-
State of a product		at rest	■			
at the moment a label is applied		in motion	-	-	-	■
Label applications			from the top, from below, from the side			
Product heights		uniform	-	-	-	■
		variable	■	■	■	-
Short stroke cylinder, horizontal		mm	10			
Distance of a product to the bottom of the unit using a						
cylinder stroke of 200		up to mm	135	135	135	140
300		up to mm	235	235	235	240
400		up to mm	335	335	335	340
Depth of a pad immersing F[1]		up to mm	110	110	110	-
Weight of applicator using a			**4114**		**4116**	
cylinder stroke of 200		packaging excluded kg	5		5	
300		packaging excluded kg	5.5		6	
400		packaging excluded kg	7		7.5	
Consumption of power		W max.	15			
Compressed air		bar	4.5			
Cycle rate[2]		labels/min approx.	30			

[1] On the cover HERMES Q2/Q4/Q4.3 cut-out dimension F standard 60 mm, optional 100 mm, on request up to 110 mm
  On the cover HERMES Q6.3   cut-out dimension F standard 25 mm, on request up to 110 mm
[2] calculated using a stroke of 100 mm below the unit, labels 40 mm high, a print speed of 100 mm/s

Product marking

Stroke applicators 4114, 4116

Labels very small or midsized can be applied in real time from all sides.

The pad locates in front of the peel-off plate. It picks up a label while it is being printed. Powered by a short stroke cylinder, the pad is brought into position in horizontal direction. The label is transferred to a product by a stroke cylinder. The length of the stroke cylinder defines the maximum distance of a product to the peel-off plate.

Accessories

5.13	**Blow tube**
5.14	**Unit to regulate compressed air**
5.17	**Pressure-reducing valve**

4.2

Form pad
Labels are precisely applied to cylindric objects, inclined or curved surfaces. Curved form pads prevent from blistering on very smooth and plane surfaces. 200° maximum label wrapping on cylindric objects

Technical data			Form pad	
			4114, 4116 L/R 8800	
Label widths operating a HERMES Q2	mm		10 - 58	
HERMES Q4/Q4.3	mm		10 - 114	
HERMES Q6.3	mm		50 - 174	
Label heights	mm		8 - 80	
State of a product at the moment a label is applied	at rest		■	
Label applications			from the top, from below, from the side	
Product heights	variable		■	
Short stroke cylinder, horizontal	mm		10	
Distance of a product to the bottom of the unit using a cylinder stroke of 200	up to mm		135	
300	up to mm		235	
400	up to mm		335	
Weight of applicator using a			**4114**	**4116**
cylinder stroke of 200	packaging excluded kg		5	5
300	packaging excluded kg		5.5	6
400	packaging excluded kg		7	7.5
Consumption of power	W max.		15	
Compressed air	bar		4.5	
Cycle rate[1]	labels/min approx.		20	

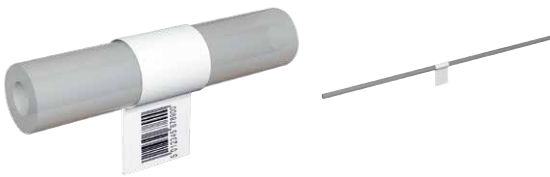[1] calculated using a stroke of 100 mm below the unit, labels 40 mm high, a print speed of 100 mm/s
  If the height of the form pad exceeds 25 mm, the cover of HERMES Q must be adapted.

Product marking

Stroke turn applicator 4214

Labels very small or midsized can be applied in real time from all sides whenever the unit is difficult to install.

The pad locates in front of the peel-off plate. It picks up a label while it is being printed. Powered by a rotary cylinder, the pad pivots into position by at most 180° in horizontal direction. The label is transferred to a product by a stroke cylinder. The length of the stroke cylinder defines the maximum distance of a product to the peel-off plate.

4.3

Accessories

5.13	**Blow tube**
5.14	**Unit to regulate compressed air**
5.17	**Pressure-reducing valve**

Tamp-on pad
Labels are precisely tamped on plane surfaces. Recessed levels are possible as well.

Tamp-on pad, providing a damping layer
When applying labels to hard surfaces, the noise level is reduced. It benefits also in cases of rough structures or little unevenness.

Tamp-on pad, providing a label stop
It enables small labels be applied exactly on spot to a product.

Blow-on pad
It benefits when labels have to be applied to sensitive surfaces or products in motion. Labels are blown on by a blast of air. Stroke cylinder adjustment enables bridging distances of 5 to 10 mm to the surface of a product.

		Tamp-on pad	Tamp-on pad, providing a damping layer	Tamp-on pad, providing a label stop	Blow-on pad
Technical data		**4214 L/R 11 F**	**4214 L/R 12 F**	**4214 L/R 61 F**	**4214 L/R 2100**
Label widths operating a HERMES Q2	mm	4 - 58	10 - 58	10 - 58	10 - 58
HERMES Q4/Q4.3	mm		10 - 80		
Label heights operating a HERMES Q2	mm	4 - 40	8 - 40	4 - 40	10 - 40
HERMES Q4/Q4.3	mm	8 - 40	8 - 40	8 - 40	10 - 40
State of a product	at rest		■		
at the moment a label is applied	in motion	-	-	-	■
Label applications		from the top, from below, from the side			
Product heights	uniform	-	-	-	■
	variable	■	■	■	-
Rotary angle, horizontal	90°, 0°				
180° if labels are no more than 15 mm high			■		
Distance of a product to the bottom of the unit using a					
cylinder stroke of 200	up to mm	135	135	135	140
300	up to mm	235	235	235	240
400	up to mm	335	335	335	340
Depth of a pad immersing F[1]	up to mm	65	65	65	-
Weight of applicator using a					
cylinder stroke of 200	packaging excluded kg		5.5		
300	packaging excluded kg		5.5		
400	packaging excluded kg		7.5		
Consumption of power	W max.		15		
Compressed air	bar		4.5		
Cycle rate[2]	labels/min approx.		20		

[1] On the cover HERMES Q2/Q4/Q4.3 cut-out dimension F standard 60 mm, optional 100 mm
[2] calculated using a stroke of 100 mm below the unit, labels 40 mm high, a print speed of 100 mm/s

Product marking

Stroke applicator 4414

Labels very small or midsized can be applied in real time from all sides.
Positions to which labels shall be applied can be adjusted
in directions x and y.

The pad locates in front of the peel-off plate. It picks up a label
while it is being printed. Powered by two short stroke cylinders,
the pad is brought into position. The label is transferred to a product
by a stroke cylinder. The length of the stroke cylinder defines
the maximum distance of a product to the peel-off plate.

4.4

Accessories

5.13 **Blow tube**

5.14 **Unit to regulate compressed air**

5.17 **Pressure-reducing valve**

Tamp-on pad
Labels are precisely tamped on plane surfaces.
Recessed levels are possible as well.

Tamp-on pad, providing a damping layer
When applying labels to hard surfaces, the noise level is reduced.
It benefits also in cases of rough structures or little unevenness.

Tamp-on pad, providing a label stop
It enables small labels be applied exactly on spot to a product.

Technical data		**Tamp-on pad**	**Tamp-on pad, providing a damping layer**	**Tamp-on pad, providing a label stop**
		4414 L/R 11 F	**4414 L/R 12 F**	**4414 L/R 61 F**
Label widths operating a HERMES Q2	mm	4 - 58	10 - 58	10 - 58
HERMES Q4/Q4.3	mm		10 - 114	
Label heights operating a HERMES Q2	mm	4 - 80	8 - 80	4 - 80
HERMES Q4/Q4.3	mm		8 - 80	
State of a product at the moment a label is applied	at rest		■	
Label applications			from the top, from below, from the side	
Product heights	variable		■	
Short stroke cylinders, horizontal	direction x mm		3 - 7	
	direction y mm		11 - 15	
Distance of a product to the bottom of the unit using a cylinder stroke of 200	up to mm		135	
300	up to mm		235	
400	up to mm		335	
Depth of a pad immersing F[1]	up to mm		90	
Weight of applicator using a cylinder stroke of 200	packaging excluded kg		5.5	
300	packaging excluded kg		5.5	
400	packaging excluded kg		6	
Consumption of power	W max.		15	
Compressed air	bar		4.5	
Cycle rate[2]	labels/min approx.		25	

[1] On the cover HERMES Q2/Q4/Q4.3 cut-out dimension F standard 60 mm, optional 100 mm
[2] calculated using a stroke of 100 mm below the unit, labels 40 mm high, a print speed of 100 mm/s

Product marking

Swing stroke applicator 4514

Labels can be applied in real time from all sides on inner surfaces of profiles and pipes. Stroke cylinder adjustment enables labels be transferred exactly to their dedicated spots.

The pad locates in front of the peel-off plate. It picks up a label while it is being printed. Powered by a rotary cylinder, the pad pivots to the level on which the label shall be applied. The label is moved to the point of transfer by a stroke cylinder.

Accessories

| 5.13 | **Blow tube** |
| 5.14 | **Unit to regulate compressed air** |

4.5

Blow-on pad
Labels are blown on a product surface by a blast of air, bridging a distance of 5 to 10 mm.

		Blow-on pad
Technical data		**4514 L/R 2100**
Label widths operating a HERMES Q2	mm	10 - 58
HERMES Q4/Q4.3	mm	10 - 80
Label heights	mm	10 - 60
State of a product at the moment a label is applied	at rest	■
Label applications		from the top, from below, from the side
Product heights	uniform	■
Pivot angle, vertical		120°
Distance between the bottom of the unit and the upper label ending using a		
cylinder stroke of 200	up to mm	150[2]
300	up to mm	250[2]
400	up to mm	350[2]
Weight of applicator using a		
cylinder stroke of 200	packaging excluded kg	6
300	packaging excluded kg	6.5
400	packaging excluded kg	7
Consumption of power	W max.	15
Compressed air	bar	4.5
Cycle rate[1]	labels/min approx.	20

[1] calculated using a stroke of 100 mm below the unit, labels 40 mm high, a print speed of 100 mm/s
[2] depending from the height of a label

Product marking

Flag applicator 4712

Labels can be applied in real time from all sides precisely
on round materials such as cables, hoses or pipes.

The pad locates in front of the peel-off plate. It picks up a label
while it is being printed. The label is transferred to the spot of
application by a stroke cylinder. A further cylinder guides the material
all around the material using cam control. First, both endings of a label
are stuck together. Then the label is tamped to the round material.
The length of the stroke cylinder defines the maximum distance
of a product to the peel-off plate.

4.6

Accessories

5.13 **Blow tube**

5.14 **Unit to regulate compressed air**

front side
length L of a label flag

diameter x π

back side
length L of a label flag

	Form pad
Technical data	**4712 L 300**
Label widths operating a HERMES Q4L/Q4.3L mm	50[1] - 100
Label heights mm	10 - 50
Diameter mm	3 - 16
State of a product at rest at the moment a label is applied	■
Label applications	from the top, from below, from the side rotated vertically: 0 - 180° clockwise (request in case of other rotations)
Product heights uniform	■
Distance of a product to the bottom of the unit at least mm	70
using a cylinder stroke of 300 up to mm	260
Depth of pliers immersing mm	55
Offset P up to mm	1.0[2]
Weight of applicator packaging excluded kg	8
Consumption of power W max.	15
Compressed air bar	4.5
Cycle rate, printing and applying only[3] labels/min approx.	15

[1] Processing labels 50 to 58 mm wide requires a spacer.
[2] depending from the quality of a label
[3] calculated using a print speed of 100 mm/s
[4] Flag on product requires >60 mm clearance on one side without components, bend or step

Package marking

Front side applicators 3014, 3016

Labels can be applied in real time from the top or the side to packages in motion. Front sides or back sides of a package are preferred.

The pad locates in front of the peel-off plate. It picks up a label while it is being printed. The label is transferred to a product with the help of a rotary cylinder. The package is detected by a sensor and the pivot arm with the pad returned to its initial position.
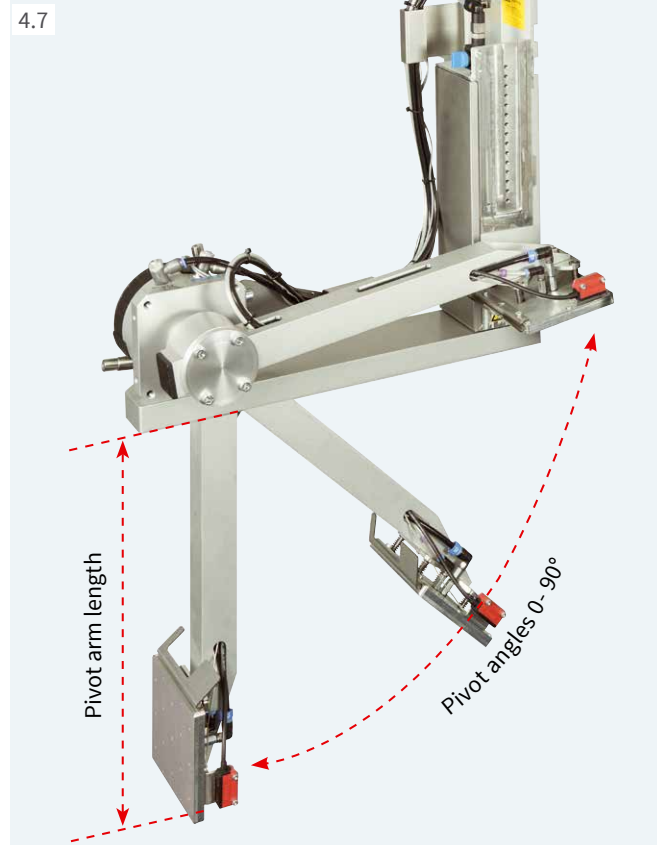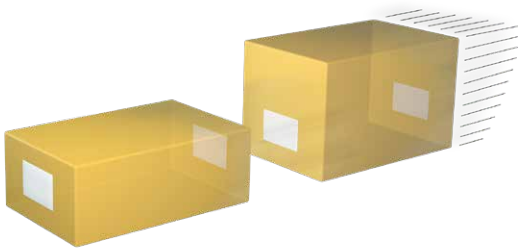
4.7

Pivot arm length

Pivot angles 0 - 90°

Accessories

5.13 **Blow tube**

5.14 **Unit to regulate compressed air**

Tamp-on pad
Labels are precisely tamped on plane surfaces. Recessed levels are possible as well.

Tamp-on pad, spring-mounted
Labels can be applied to surfaces inclined by a maximum of 15°. Heights within the area of a label may vary by 10 mm at most.

Blow-on pad
Labels are blown on a package surface by a blast of air, bridging a distance of 5 to 10 mm.

		Tamp-on pad	Tamp-on pad, spring-mounted	Blow-on pad
Technical data		**3014, 3016 L/R 1100**	**3014, 3016 L/R 3100**	**3014 L/R 2100**
Label widths operating a HERMES Q4/Q4.3	mm	25 - 114	80 - 114	25 - 114
HERMES Q6.3	mm	25 - 174	80 - 174	-
Label heights operating a HERMES Q4/Q4.3	mm	8 - 250	80 - 250	10 - 100
HERMES Q6.3	mm	25 - 250	80 - 250	25 - 100
State of a package	at rest	■		
at the moment a label is applied	in motion	■		
Label applications		from the top, from the side, from the front, from the back		
Package heights	variable	■		
Pivot arm lengths[1]	mm	200 / 300 / 400		
Pivot angles		0 - 90°		
Weight of applicator using a		**3014**		**3016**
pivot arm of 200	packaging excluded kg	9		9.5
300	packaging excluded kg	9.5		10
400	packaging excluded kg	10.5		11
Consumption of power	W max.	15		
Compressed air	bar	4.5		
Cycle rate[2]	labels/min approx.	15		

[1] Pivot arm length defines the spot of a label (lower margin) to be reached at 90° below a HERMES Q footprint.
[2] calculated using a pivot arm 200 mm long, labels 100 mm high, a print speed of 100 mm/s

Package marking

Stroke applicators 4014, 4016

Labels can be applied in real time from all sides to packages.
The type of pad defines whether a package has to be at rest
or can be in motion at the time a label is applied.

The pad locates in front of the peel-off plate. It picks up a label
while it is being printed. The label is transferred to a package with the
help of a stroke cylinder. The package is detected by a sensor and the
pad returned to its initial position. The length of the stroke cylinder
defines the maximum distance of a package to the peel-off plate.

4.8

Accessories

5.13	**Blow tube**
5.14	**Unit to regulate compressed air**
5.17	**Pressure-reducing valve**

Tamp-on pad
Labels are precisely tamped on
plane surfaces. Recessed levels
are possible as well.

Universal pad
Labels can be tamped on plane
surfaces. Drilled holes are pro-
vided in gaps of 5 mm to suck a
label. The holes are covered by
a sliding foil, but can be opened
according to the size of a label
using a punching tool.
Delivery includes two extra foils.

Tamp-on pad, spring-mounted
Labels can be applied to surfaces
inclined by a maximum of 15°.
Heights witin the area of a label
may vary by 10 mm at most.

Universal pad, spring-mounted
Labels can be applied to surfaces
inclined by a maximum of 15°.
Heights in the area of a label
may vary by 10 mm at most.
To suck a label, drilled holes
are provided in gaps of 5 mm
and covered by a sliding foil.
Delivery includes two extra foils.

		Tamp-on pad	Universal pad	Tamp-on pad, spring-mounted	Universal pad, spring-mounted
Technical data		**4014, 4016 L/R 11 F**	**4014 L/R 1100**	**4014, 4016 L/R 3100**	**4014 L/R 3100**
Label widths operating a HERMES Q4/Q4.3	mm	20 - 114	75 / 90	80 - 114	116 / 116
HERMES Q6.3	mm	50 - 174	-	80 - 174	-
Label heights operating a HERMES Q4/Q4.3	mm	20 - 210	60 / 90	80 - 210	102 / 152
HERMES Q6.3	mm	25 - 210	-	80 - 210	-
State of a package at the moment a label is applied	at rest	■			
Label applications		from the top, from below, from the side			
Package heights	variable	■			
Distance of a package to the bottom of the unit using a cylinder stroke of 200	up to mm	135	135	130	130
300	up to mm	235	235	230	230
400	up to mm	335	335	330	330
Depth of a pad immersing F[1]	up to mm	120	–	–	–
Weight of applicator using a		**4014**		**4016**	
cylinder stroke of 200	packaging excluded kg	5		5	
300	packaging excluded kg	5		5.5	
400	packaging excluded kg	7		7.5	
Consumption of power	W max.	15			
Compressed air	bar	4.5			
Cycle rate[2]	labels/min approx.	25			

[1] On the cover HERMES Q2/Q4/Q4.3 cut-out dimension F standard 60 mm, optional 100 mm, on request up to 120 mm
   On the cover HERMES Q6.3   cut-out dimension F standard 25 mm, on request up to 120 mm
[2] calculated using a stroke of 100 mm below the unit, labels 40 mm high, a print speed of 100 mm/s

Package marking

Stroke applicators 4014, 4016

Labels can be applied in real time from all sides to packages.
The type of pad defines whether a package has to be at rest
or can be in motion at the time a label is applied.

The pad locates in front of the peel-off plate. It picks up a label
while it is being printed. The label is transferred to a package with the
help of a stroke cylinder. The package is detected by a sensor and the
pad returned to its initial position. The length of the stroke cylinder
defines the maximum distance of a package to the peel-off plate.

4.8

Accessories

5.13	**Blow tube**
5.14	**Unit to regulate compressed air**
5.17	**Pressure-reducing valve**

Blow-on pad
It benefits when labels have to be applied
to sensitive surfaces or packages in motion.
Labels are blown on by a blast of air.
Stroke cylinder adjustment enables
bridging distances of 5 to 10 mm
to the surface of a package.
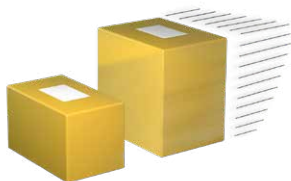
Roll-on pad
Labels are rolled on plane surfaces
while these packages are in motion.

Corner-wrap pad
Labels are applied to a package on two
sides adjacent to one another. One half
of a label is applied to the top of a package.
Then the other half of the label is rolled on.

130 mm

		Blow-on pad	Roll-on pad	Corner-wrap pad
Technical data		**4014 L/R 2100**	**4014, 4016 L/R 4100**	**4014 L/R 5100**
Label widths operating a HERMES Q4/Q4.3	mm	20 - 114	25 - 114	20 - 114
HERMES Q6.3	mm	provided on request	50 - 174	-
Label heights operating a HERMES Q4/Q4.3	mm	20 - 100	80 - 250	60 - 210
HERMES Q6.3	mm	provided on request	80 - 250	-
State of a package	at rest	■	-	■
at the moment a label is applied	in motion	■	■	-
Label applications	from the top		■	
	from below	■	■	-
	from the side	■	■	-
Package heights	uniform	■	-	-
	variable	-	■	■
Distance of a package to the bottom of the unit using a				
cylinder stroke of 200	up to mm	140	160	100
300	up to mm	240	260	200
400	up to mm	340	360	300
Weight of applicator	packaging excluded kg		see page 26	
Consumption of power	W max.		15	
Compressed air	bar		4.5	
Cycle rate[1]	labels/min approx.	25	20	20

[1] calculated using a stroke of 100 mm below the unit, labels 100 mm high, a print speed of 100 mm/s

Package marking

Stroke blow applicator 4614

Labels can be applied in real time from all sides
on packages of various heights in motion.

The pad locates in front of the peel-off plate. It picks up a label
while it is being printed. Powered by a stroke cylinder and detected
by a sensor, the pad moves to a spot approx. 10 mm above a package.
The length of the stroke cylinder defines the maximum difference
in terms of package heights.
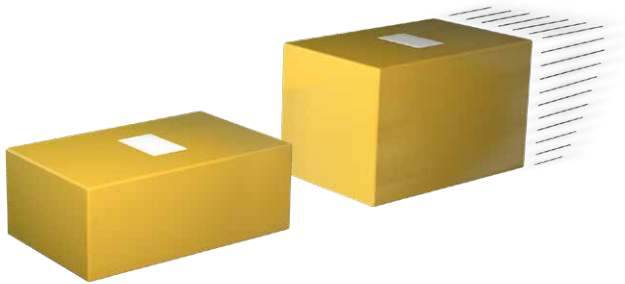
Accessories

5.13 **Blow tube**

5.14 **Unit to regulate compressed air**

4.9

Blow-on pad
Labels are blown on a package surface by a blast of air,
bridging a distance of 5 to 10 mm.

Technical data			Blow-on pad
			4614 L/R 2100
Label widths operating a HERMES Q4/Q4.3		mm	20 - 114
HERMES Q6.3		mm	provided on request
Label heights operating a HERMES Q4/Q4.3		mm	20 - 100
HERMES Q6.3		mm	provided on request
State of a package		at rest	■
at the moment a label is applied		in motion	■
Label applications			from the top, from below, from the side
Package heights		uniform	■
		variable	■
Distance of a package to the bottom of the unit using a cylinder stroke of 200		up to mm	140
300		up to mm	240
400		up to mm	340
Weight of applicator using a cylinder stroke of 200	packaging excluded kg		not specified
300	packaging excluded kg		5.5
400	packaging excluded kg		6.5
Consumption of power		W max.	15
Compressed air		bar	4.5
Cycle rate[1]		labels/min approx.	25

[1] calculated using a stroke of 100 mm below the unit, labels 100 mm high, a print speed of 100 mm/s

Package marking

Demand modules 5112, 5114, 5116

Series of labels can be applied from all sides to packages in motion. The position to which apply a label can be defined on the dispenser tongue using a guide roller.

While a label is applied, the next one is printed simultaneously. Make sure the speed of the conveyor belt corresponds to the print speed.

4.10
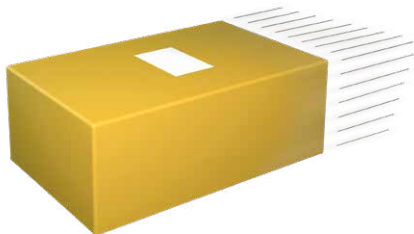
Draw roller, made of steel
obligatory when operating a demand module

Demand module		5112 L/R	5114 L/R	5116 L/R
Label widths operating a HERMES Q2	mm	10 - 58	-	-
HERMES Q4/Q4.3	mm	-	25 - 114	-
HERMES Q6.3	mm	-	-	46 - 174
Label heights	mm	10 - 250	25 - 250	
Distance of the print line to the peel-off plate	mm	400 - 600		
State of a package in motion at the moment a label is applied		■		
Label applications		from the top, from below, from the side		
Package heights	uniform	■		
Distance of a package to the bottom of the unit	mm	80		
Package speeds	mm/s	must correspond to the print speed / 50 - 250 in steps of 25		
Weight of module packaging excluded kg		not specified	3	7
Consumption of power	W max.	not specified		
Cycle rate[1]	labels/min approx.	60		

[1] calculated using labels 100 mm high and a print speed of 100 mm/s

Package marking

Vacuum belt applicators 5314, 5316

Labels can be applied in real time from all sides on plane surfaces to packages in motion.

The applicator locates in front of the peel-off plate. Printed labels are conveyed by a vacuum belt to the point of transfer to a package. Applying a label is triggered by an external signal.

4.11
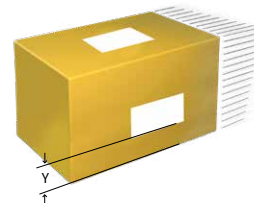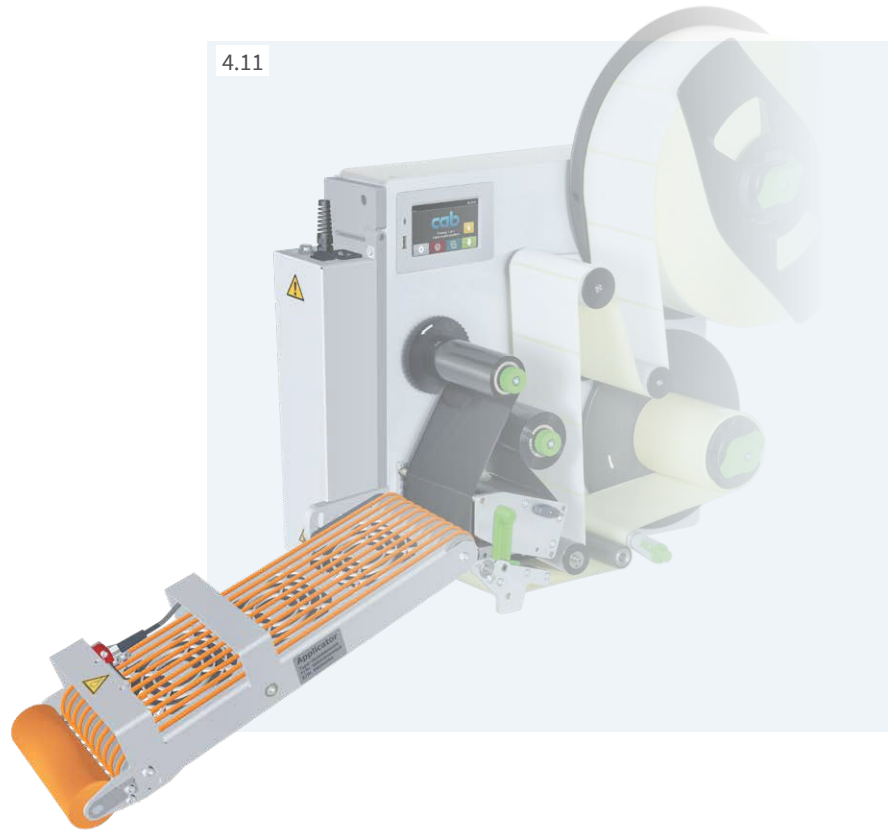
Vacuum belt applicator		5314-3	5316-3
Label applications		on plane surfaces	
Directions to which dispense labels		left and right	
Label widths operating a HERMES Q4/Q4.3	mm	20 - 114	-
HERMES Q6.3	mm	-	46 - 174
Label heights	mm	60 - 356	60 - 356
State of a package at the moment a label is applied in motion		■	
Label applications		from the top, from below, from the side	
Package heights	uniform	■	
Package speeds	up to m/s	0.5	
Gap between packages	at least m	0.5	
Vacuum belt speed[1]	mm/s	100 - 500	
Weight of applicator	packaging excluded kg	7	8
Consumption of power	W max.	90	
Cycle rate[2]	labels/min up to	30	
Distance of a label to the conveyor belt, when applying from the side	mm	Y = 20	

[1] The speed of a package must be at least as high as the speed of the vacuum belt.
[2] calculated using labels 100 mm high and a print speed of 250 mm/s

Package marking

Vacuum belt applicators 5414, 5416

Labels can be applied in real time from all sides
on cylindric surfaces, or corner-wrap to packages in motion.

The applicator locates in front of the peel-off plate.
Printed labels are conveyed by a vacuum belt
to the point of transfer to a package.
Applying a label is triggered by an external signal.

4.12

Vacuum belt applicator		5414-3	5416-3
Label applications		on cylindric surfaces and corner-wrap	
Directions to which dispense labels		left and right	
Label widths operating a HERMES Q4/Q4.3	mm	20 - 114	-
HERMES Q6.3	mm	-	46 - 174
Label heights	mm	80 - 356	80 - 356
State of a package at the moment a label is applied in motion		■	
Label applications		from the top, from the side	
Package heights	uniform	■	
	variable	■	
Package speeds	up to m/s	0.3	
Gap between packages	at least m	0.5	
Steadiness identified at the point a label is transferred		$F^{1)}$ = 30 N	
Corner-wrap label applications	up to mm	X = 160	
Vacuum belt speed[2]	mm/s	100 - 300	
Weight of applicator	packaging excluded kg	7	8.5
Consumption of power	W max.	90	
Cycle rate[3]	labels/min up to	15	
Distance of a label to the conveyor belt, when applying from the side	mm	Y = 20	

[1] F = force required to make the vacuum belt pivot
[2] The speed of a package must be at least as high as the speed of the vacuum belt.
[3] calculated using labels 100 mm high and a print speed of 250 mm/s

Package marking

Air jet box 6114

Labels can be applied to packages in motion or at rest.
Each label is sucked by a fan and blown off by a powerful blast of air
coming through aligned nozzles. Depending from the size of a label,
a maximum distance of 200 mm can be bridged between
a package and the peel-off plate.

4.13

Accessories

5.13 **Blow tube**

5.16 **Unit to regulate compressed air, providing a shut-off valve**
to vent a hose line subsequent to the unit;
provided in a left-hand or right-hand design

❶ **Templatee**
to cover all the holes sucking or blowing off air outside a label

By holes pre-scored on an 8 x 8 mm pattern, a template can be
adapted easily to the size of a label. By sliding in a template
between the suction block and rails, the surface outside a label
is covered. Scope of delivery includes five templates.
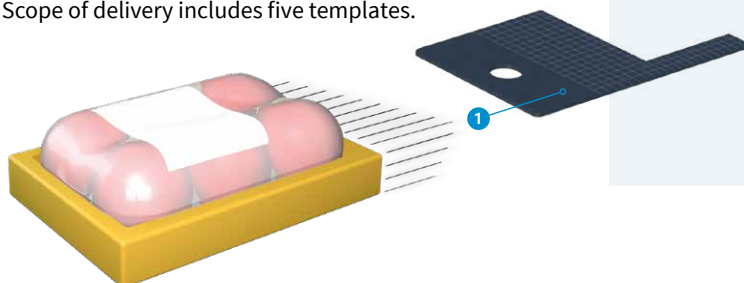
Air jet box	6114 L/R
Label widths operating a HERMES Q4/Q4.3 mm	50 -114 smaller sizes can be provided on request
Label heights mm	50 -125 smaller sizes can be provided on request
State of a package at rest	■
at the moment a label is applied in motion	■
Label application	from the top, from below, from the side
Package heights variable	■
Distance of a package to the peel-off plate up to mm	200
Weight of air jet box packaging excluded kg	4
Consumption of power W max.	90
Compressed air bar	4.5 - 6
Cycle rate[1] labels/min up to	100

[1] calculated using labels 50 mm high, a print speed of 250 mm/s, a blast of air lasting 100 ms, with packages located 100 mm to the peel-off plate.

Accessories and options provided for applicators

■ standard　□ option

Pos.	Designation	4.1 3214	4.2 4114/16	4.3 4214	4.4 4414	4.5 4514	4.6 4712	4.7 3014/16	4.8 4014/16	4.9 4614	4.13 6114
5.13	Blow tube	■	■	■	■	■	■	■	■	■	■
5.14	Unit to regulate compressed air	□	□	□	□	□	□	□	□	□	□
5.16	Unit to regulate compressed air, providing a shut-off valve	-	-	-	-	-	-	-	-	-	□
5.17	Pressure-reducing valve	-	□	□	□	-	-	-	□	-	-

Blow tube
to provide support air. To assist label transfer, the label is blown from below to the pad.

Provided for 2", 4" or 6" label applications

Unit to regulate compressed air
4.5 bar default setting

Provided in a left-hand or right-hand design

Delivery includes a fine filter, a pressure control valve with a display, a hose to connect to an applicator's compressed air input and material to assemble the unit to a chassis or a bracket.

Unit to regulate compressed air, providing a shut-off valve
to vent a hose line subsequent to the unit

Provided in a left-hand or right-hand design

Pressure-reducing valve
It reduces the pressure exerted by the stroke cylinder to a product.

Designed for applicators 4014/16, 4114/16, 4214, 4414

Examples how to assemble a unit to regulate compressed air

Chassis assembly

Bracket assembly
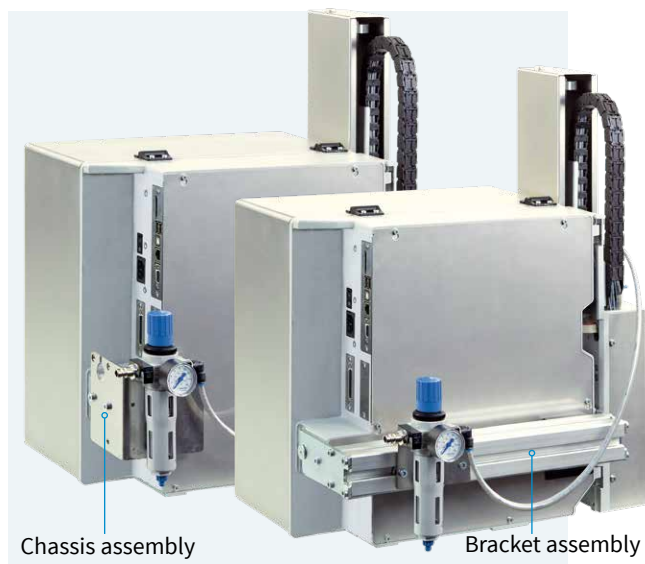
Tools to assemble HERMES Q

Pos.	Designation	1.1 HERMES Q2	1.2 HERMES Q4.3	HERMES Q4	1.3 HERMES Q6.3
6.1	Adapter plate	☐	☐	☐	☐
6.2	Profiles 40, 80, 120 mm	☐	☐	☐	☐
6.3	Base plate 500 x 255 mm	☐	☐	☐	-
6.4	Mounting plate	☐	☐	☐	☐
6.5	Bracket	☐	☐	☐	☐
6.6	Clamped jount designed for a 50 x 50 mm profile	☐	☐	☐	☐
6.7	Flanged joint designed for a 50 x 50 mm profile	☐	☐	☐	☐
6.8	Floor stand 1601	☐	☐	☐	☐
6.9	Floor stand 1602	☐	☐	☐	☐
6.10	Floor stand 1201	☐	☐	☐	☐

6.1
6.2
6.3
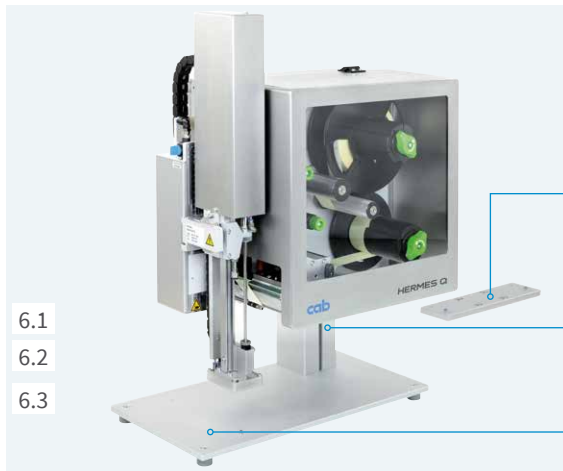
Mount
to install on a table or to a production line.
Provided in a left-hand or right-hand design

The size of the mount can be adapted to an application.

❶ Adapter plate
to fix a label application system.
Alternatively, it can be assembled directly to a production line, using the adapter plate with a profile.

❷ Profile
square aluminum; 40, 80, 120 mm are standards, further lengths can be provided on request

❸ Base plate
to fix the product jig; 500 x 255 mm by default

Mounting plate
to assemble directly to a production line

6.4

Bracket
to assemble to a floor stand

6.5

Clamped joint designed for a 50 x 50 mm profile
to move in horizontal or vertical direction

6.6
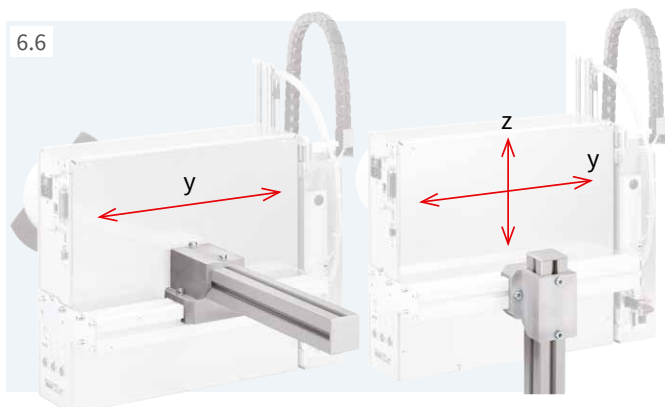
Flanged joint designed for a 50 x 50 mm profile
to move in horizontal direction or rotate around an axis

6.7

HERMES Q floor stands

6.8

□ 80 mm

y

z

x

1,600 mm

650 mm

910 mm
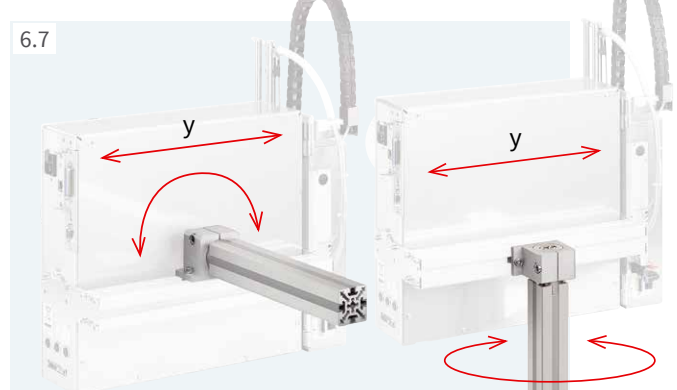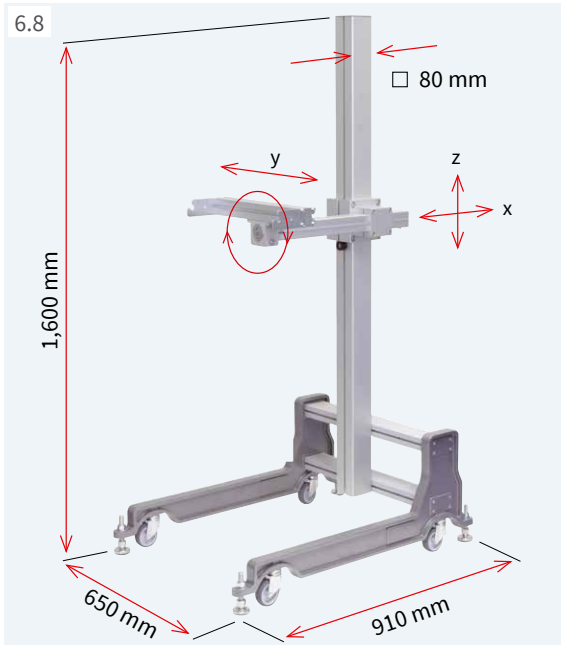
HERMES Q can be installed to a production line and aligned in three axes to the product to label. Pivoting is also possible.

Floor stand 1601
It benefits when operating HERMES Q in different production lines. Mobility is provided. At the place of operation, the floor stand can be fixed with the help of feet to adjust.

Floor stand	1601
Base frame	castors, feet
Adjustment of heights and depths	screw clamping
Load if offset is 500 mm up to kg	50
Weight kg	36

6.9

diameter 60 mm

y

z

x

1,600 mm

700 mm

820 mm

Floor stand 1602
It benefits if positions to apply labels are changing frequently in terms of heights and depths. HERMES Q can be aligned in directions x and z to a product using a toothed rack.

Floor stand	1602
Base frame	feet
Adjustment of heights depths	toothed rack, crank toothed rack, handwheel
Load if offset is 500 mm up to kg	50
Weight kg	38

Examples how to assemble to a stand

Applying labels in direction of transport
from the top   from the side
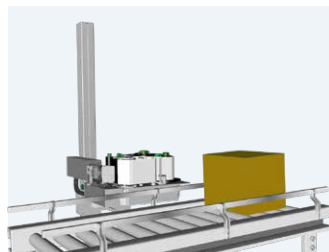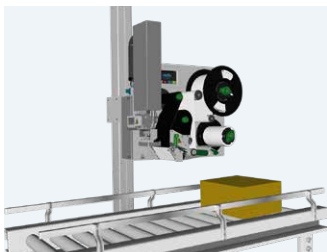
Applying labels crosswise the direction of transport
from the top   from the side

HERMES Q floor stand

6.10
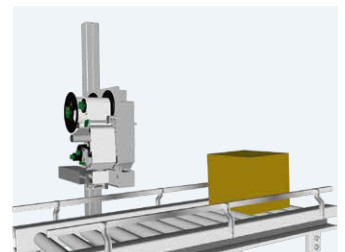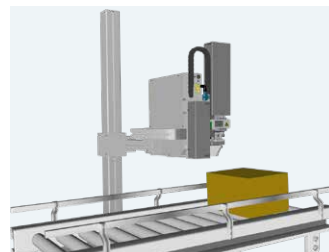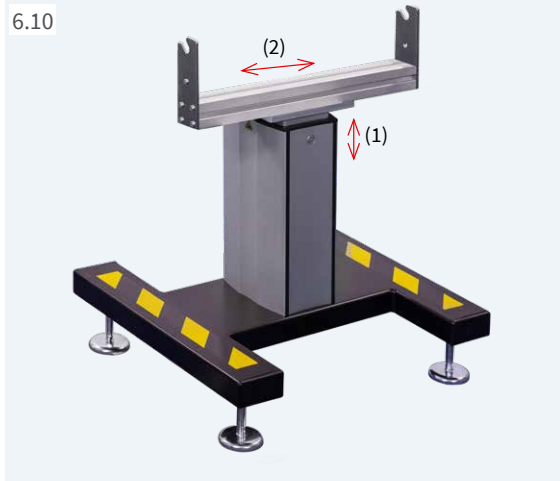
Floor stand 1201
to assemble HERMES Q horizontally in a production line.
The height can be adjusted continuous using an integral spindle.

A unit to regulate compressed air can be assembled to the bracket, so can a warning light.

Floor stand		1201
Feet to adjust	by mm	± 15
Load	up to kg	75
(1) Lower label margin-floor[1]	mm	720-960
(2) Depth along direction of transport	mm	± 100
Weight	approx. kg	40

[1] further dimensions can be provided on request

HERMES Q delivery program

Label printers L

Pos.		Part no.	Designation
1.1		6010003 6010004	Label printer HERMES Q2L/300-2 Label printer HERMES Q2L/600-2
1.2		6010005 6010006 6010007 6010008	Label printer HERMES Q4L/300-2 Label printer HERMES Q4L/600-2 Label printer HERMES Q4.3L/200-2 Label printer HERMES Q4.3L/300-2
1.3		6010009 6010010	Label printer HERMES Q6.3L/200-2 Label printer HERMES Q6.3L/300-2
1.1		6010011 6010012	Label printer HERMES Q2L/300-3 Label printer HERMES Q2L/600-3
1.2		6010013 6010014 6010015 6010016	Label printer HERMES Q4L/300-3 Label printer HERMES Q4L/600-3 Label printer HERMES Q4.3L/200-3 Label printer HERMES Q4.3L/300-3
1.3		6010017 6010018	Label printer HERMES Q6.3L/200-3 Label printer HERMES Q6.3L/300-3

xxxxxxx.250   if HERMES Q provides options

Label printers R

Pos.		Part no.	Designation
1.1		6010023 6010024	Label printer HERMES Q2R/300-2 Label printer HERMES Q2R/600-2
1.2		6010025 6010026 6010027 6010028	Label printer HERMES Q4R/300-2 Label printer HERMES Q4R/600-2 Label printer HERMES Q4.3R/200-2 Label printer HERMES Q4.3R/300-2
1.3		6010029 6010030	Label printer HERMES Q6.3R/200-2 Label printer HERMES Q6.3R/300-2
1.1		6010031 6010032	Label printer HERMES Q2R/300-3 Label printer HERMES Q2R/600-3
1.2		6010033 6010034 6010035 6010036	Label printer HERMES Q4R/300-3 Label printer HERMES Q4R/600-3 Label printer HERMES Q4.3R/200-3 Label printer HERMES Q4.3R/300-3
1.3		6010037 6010038	Label printer HERMES Q6.3R/200-3 Label printer HERMES Q6.3R/300-3

xxxxxxx.250   if HERMES Q provides options

Scope of HERMES Q label printer delivery

HERMES Q label printer
Power cable Type E+F, 1.8 m
Connecting USB cable, 1.8 m
Assembly instructions DE/EN

Provided online

Assembly instructions DE/EN/FR
Configuration manuals DE/EN/FR
Service manuals DE/EN
Spare parts lists DE/EN
Programming manual EN
Windows printer drivers for
    Windows 10   Server 2016
    Windows 11   Server 2019
                    Server 2022
    Certification WHQL in preparation
Apple Mac OS X printer drivers DE/EN/FR
Linux printer drivers DE/EN/FR
cablabel S3 Lite software
cablabel S3 Viewer
Database Connector

https://setup.cab.de/en

Information is available also on the Internet:
www.cab.de/en/hermesq

Options

Pos.		Part no.	Designation
3.1		6010860.250 6010861.250 6010862.250 6010863.250	Automatic ribbon saving 4L Automatic ribbon saving 6L Automatic ribbon saving 4R Automatic ribbon saving 6R
3.2		6010591.xxx 6010592.xxx 6010593.xxx 6010594.xxx 6010595.xxx 6010596.xxx	Label unwinder K40/2-2 Label unwinder K40/4-2 Label unwinder K40/6-2 Label unwinder K40/2-3 Label unwinder K40/4-3 Label unwinder K40/6-3
3.3		5961406.xxx	Adapter 40/50
3.4		5961262.xxx	Adapter 76/100
3.5		6010586.xxx 6010590.xxx	Spacer L Spacer R
3.6		5961650.xxx	Margin stop 10
3.7		6010500.xxx 6010933.xxx 6010501.xxx 6010937.xxx 6010502.xxx 6010503.xxx 6010939.xxx 6010504.xxx 6010941.xxx 6010505.xxx	Cover 2L F60 Cover 2L F100 Cover 4L F60 Cover 4L F100 Cover 6L F25 Cover 2R F60 Cover 2R F100 Cover 4R F60 Cover 4R F100 Cover 6R F25
3.8		6010840.xxx 6010841.xxx 6010842.xxx 6010843.xxx 6010844.xxx 6010845.xxx	Print head pressure system 2L Print head pressure system 4L Print head pressure system 6L Print head pressure system 2R Print head pressure system 4R Print head pressure system 6R
3.9		6010557.xxx 6010558.xxx 6010559.xxx 6010563.xxx 6010564.xxx 6010565.xxx	Extended peel-off plate (+10 mm) 2L Extended peel-off plate (+10 mm) 4L Extended peel-off plate (+10 mm) 6L Extended peel-off plate (+10 mm) 2R Extended peel-off plate (+10 mm) 4R Extended peel-off plate (+10 mm) 6R
3.10		5954978.xxx 5954985.xxx 5954979.xxx	Print roller DRS2 Print roller DRS4 Print roller DRS6
3.11		5961640.xxx 5961644.xxx 5961642.xxx 5961646.xxx	Antistatic brush 2L Antistatic brush 4L Antistatic brush 2R Antistatic brush 4R
3.12		5961750.xxx 5961751.xxx 5961752.xxx	Draw roller ZS2 Draw roller ZS4 Draw roller ZS6
3.13		5591816.xxx	Interface for plugging an external label sensor
3.14		6010520.xxx	2 port Ethernet switch 10/100 Mbit/s
3.15		5977487.xxx 6010498.xxx	Label sensor L, modified Label sensor R, modified

xxx -   .250   assembled to the printer
**   .001   delivered separately**

HERMES Q delivery program

Accessories

Pos.		Part no.	Designation
2.1		5977370	SD memory card
2.2		5977730	USB memory stick
2.3		5978912	USB WLAN stick 2.4 GHz 802.11b/g/n
2.4		5977731	USB WLAN stick including a rod antenna 2.4 GHz 802.11b/g/n + 5 GHz a/n/ac
2.6		5970071	Product sensor, 3 pins
2.7		5964300	Product sensor, 25 pins
2.8		5917651	I/O interface connector SUB-D, 25 pins
2.9		6010560	Warning light
2.10		6010186	External operation panel
		5907718.850	Connecting USB cable, 1.8 m
		5907730.850	Connecting USB cable, 3 m
		5907750.850	Connecting USB cable, 5 m
		5907760.850	Connecting USB cable, 11 m
		5907765.850	Connecting USB cable, 16 m
2.11		5948205	Label selection - I/O box
2.12		5955710	Hand switch TR2
2.13		5955711	Foot switch
2.14		5550818	Connecting RS232 C cable 9/9 pins, 3 m
2.15		on request	Scanner CC200

Label software

Pos.		Part no.	Designation
7.6		Bundle	cablabel S3 Lite (download on cab.de/en)
		5588001	cablabel S3 Pro, 1 WS
		5588100	cablabel S3 Pro, 5 WS
		5588101	cablabel S3 Pro, 10 WS
		5588150	cablabel S3 Pro, 1 additional licence
		5588151	cablabel S3 Pro, 4 additional licences
		5588152	cablabel S3 Pro, 9 additional licences
		5588002	cablabel S3 Print, 1 WS
		5588105	cablabel S3 Print, 5 WS
		5588106	cablabel S3 Print, 10 WS
		5588155	cablabel S3 Print, 1 additional licence
		5588156	cablabel S3 Print, 4 additional licences
		5588157	cablabel S3 Print, 9 additional licences
		in preparation	cablabel S3 Print Server
7.10		9008486	Programming manual EN, printed copy

Wear parts

Pos.		Part no.	Designation	dpi
		5977384.001	Print head 2	300
		5977385.001	Print head 2	600
		5977444.001	Print head 4	300
		5977380.001	Print head 4	600
		5977382.001	Print head 4.3	200
		5977383.001	Print head 4.3	300
		5977386.001	Print head 6.3	200
		5977387.001	Print head 6.3	300
		5954102.001	Print roller DR2	
		5954180.001	Print roller DR4	
		5954245.001	Print roller DR6	
		5961015.001	Draw roller ZR2	
		5961298.001	Draw roller ZR4	
		5961220.001	Draw roller ZR6	
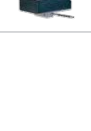
User languages

Language	Assembly instructions	Control panel	Windows driver	Service manual	cablabel S3
European Union					
Bulgarian		X	X		X
Danish	X	X	X		
German	X	X	X	X	X
Estonian		X	X		
Finnish	X	X	X		
French	X	X	X		X
Greek		X	X		
English	X	X	X	X	X
Italian	X	X	X		X
Croatian		X	X		
Latvian		X	X		
Lithuanian		X	X		
Dutch	X	X	X		
Polish	X	X	X		X
Portuguese	X	X	X		
Romanian	X	X	X		
Swedish	X	X	X		
Slovak		X	X		
Slowenian	X	X	X		
Spanish	X	X	X		X
Czech	X	X	X		X
Hungarian	X	X	X		
Europe (Non-EU)					
Macedonian		X	X		
Norwegian		X	X		
Russian	X	X	X		X
Serbian		X	X		
Turkish		X	X		
Asia					
Chinese (simplified)	X	X	X		X
Chinese (traditional)	X	X	X		X
Japanese			X		
Korean	X		X		X
Thai		x	X		
Middle East					
Arabian		X			
Persian		X			

Scopes of delivery, design and technical specifications correspond to the date of the printing. Subject to change. The data provided in the catalog do not represent any warranty or guarantee.

HERMES Q delivery program

Applicators L

Pos.		Part no.	Designation		Part no.	Transfer modules	
4.1		5970075	Swing applicator	3214L-40	xxxxxxx xxxxxxx xxxxxxx xxxxxxx	Tamp-on pad Tamp-on pad, providing a damping layer Tamp-on pad, providing a label stop Blow-on pad	3214L-11 F W x H 3214L-12 F W x H 3214L-61 F W x H 3214L-2100 W x H
4.2		5966109 5966110 5966111	Stroke applicator Stroke applicator Stroke applicator	4114L-200 4114L-300 4114L-400	xxxxxxx xxxxxxx xxxxxxx xxxxxxx xxxxxxx	Tamp-on pad Tamp-on pad, providing a damping layer Tamp-on pad, providing a label stop Blow-on pad Form pad	4114L-11 F W x H 4114L-12 F W x H 4114L-61 F W x H 4114L-2100 W x H 4114L-8800 W x H
		5971795 5972016 5972017	Stroke applicator Stroke applicator Stroke applicator	4116L-200 4116L-300 4116L-400	xxxxxxx xxxxxxx xxxxxxx xxxxxxx	Tamp-on pad Tamp-on pad, providing a damping layer Tamp-on pad, providing a label stop Form pad	4116L-11 F W x H 4116L-12 F W x H 4116L-61 F W x H 4116L-8800 W x H
4.3		5966117 5966118 5966119	Stroke turn applicator Stroke turn applicator Stroke turn applicator	4214L-200 4214L-300 4214L-400	xxxxxxx xxxxxxx xxxxxxx xxxxxxx	Tamp-on pad Tamp-on pad, providing a damping layer Tamp-on pad, providing a label stop Blow-on pad	4214L-11 F W x H 4214L-12 F W x H 4214L-61 F W x H 4214L-2100 W x H
4.4		5966133 5966134 5966135	Stroke applicator Stroke applicator Stroke applicator	4414L-200 4414L-300 4414L-400	xxxxxxx xxxxxxx xxxxxxx	Tamp-on pad Tamp-on pad, providing a damping layer Tamp-on pad, providing a label stop	4414L-11 F W x H 4414L-12 F W x H 4414L-61 F W x H
4.5		5971625 5966168 5971640	Swing stroke applicator Swing stroke applicator Swing stroke applicator	4514L-200 4514L-300 4514L-400	xxxxxxx	Blow-on pad	4514L-2100 W x H
4.6		5971815	Flag applicator	4712L-300	xxxxxxx	Form pad	.... W x H
4.7		5970100 5970101 5970102	Front side applicator Front side applicator Front side applicator	3014L-200 3014L-300 3014L-400	xxxxxxx xxxxxxx xxxxxxx	Tamp-on pad Tamp-on pad, spring-mounted Blow-on pad	3014L-1100 W x H 3014L-3100 W x H 3014L-2100 W x H
		5970103 5970104 5970105	Front side applicator Front side applicator Front side applicator	3016L-200 3016L-300 3016L-400	xxxxxxx xxxxxxx	Tamp-on pad Tamp-on pad, spring-mounted	3016L-1100 W x H 3016L-3100 W x H
4.8		5966101 5966102 5966103	Stroke applicator Stroke applicator Stroke applicator	4014L-200 4014L-300 4014L-400	5966147 5966148 5966149 5966150	Universal pad Universal pad Universal pad, spring-mounted Universal pad, spring-mounted	4014L-1100 75 x 60 4014L-1100 90 x 90 4014L-3100 116 x 102 4014L-3100 116 x 152
					xxxxxxx xxxxxxx xxxxxxx xxxxxxx xxxxxxx	Tamp-on pad Blow-on pad Tamp-on pad, spring-mounted Roll-on pad Corner-wrap pad	4014L-11 F W x H 4014L-2100 W x H 4014L-3100 W x H 4014L-4100 W x H 4014L-5100 W x H / H
		5966161 5966162 5966163	Stroke applicator Stroke applicator Stroke applicator	4016L-200 4016L-300 4016L-400	xxxxxxx xxxxxxx xxxxxxx	Tamp-on pad Tamp-on pad, spring-mounted Roll-on pad	4016L-11 F W x H 4016L-3100 W x H 4016L-4100 W x H
4.9		5971720 5971725 5971730	Stroke blow applicator Stroke blow applicator Stroke blow applicator	4614L-200 4614L-300 4614L-400	xxxxxxx	Blow-on pad	4614L-2100 W x H
4.10		6010890 5966144 5966146	Demand module Demand module Demand module	5112L 5114L 5116L			
4.11		5972730 5972750	Vacuum belt applicator Vacuum belt applicator	5314L-3 5316L-3			
4.12		5972940 5972920	Vacuum belt applicator Vacuum belt applicator	5414L-3 5416L-3			
4.13		5984810	Air jet box 5 templates are included	6114L	5984709.001	Template 5 items are included in a pack unit	6114 L/R

xxxxxxx - customer-specific part no. subsequent to request

HERMES Q delivery program

Applicators R

Pos.		Part no.	Designation		Part no.	Transfer modules	
4.1		5971655	Swing applicator	3214R-40	xxxxxxx xxxxxxx xxxxxxx xxxxxxx	Tamp-on pad Tamp-on pad, providing a damping layer Tamp-on pad, providing a label stop Blow-on pad	3214R-11 F W x H 3214R-12 F W x H 3214R-61 F W x H 3214R-2100 W x H
4.2		5966113 5966114 5966115	Stroke applicator Stroke applicator Stroke applicator	4114R-200 4114R-300 4114R-400	xxxxxxx xxxxxxx xxxxxxx xxxxxxx xxxxxxx	Tamp-on pad Tamp-on pad, providing a damping layer Tamp-on pad, providing a label stop Blow-on pad Form pad	4114R-11 F W x H 4114R-12 F W x H 4114R-61 F W x H 4114R-2100 W x H 4114R-8800 W x H
		5972018 5972019 5972020	Stroke applicator Stroke applicator Stroke applicator	4116R-200 4116R-300 4116R-400	xxxxxxx xxxxxxx xxxxxxx xxxxxxx	Tamp-on pad Tamp-on pad, providing a damping layer Tamp-on pad, providing a label stop Form pad	4116R-11 F W x H 4116R-12 F W x H 4116R-61 F W x H 4116R-8800 W x H
4.3		5966121 5966122 5966123	Stroke turn applicator Stroke turn applicator Stroke turn applicator	4214R-200 4214R-300 4214R-400	xxxxxxx xxxxxxx xxxxxxx xxxxxxx	Tamp-on pad Tamp-on pad, providing a damping layer Tamp-on pad, providing a label stop Blow-on pad	4214R-11 F W x H 4214R-12 F W x H 4214R-61 F W x H 4214R-2100 W x H
4.4		5966137 5966138 5966139	Stroke applicator Stroke applicator Stroke applicator	4414R-200 4414R-300 4414R-400	xxxxxxx xxxxxxx xxxxxxx	Tamp-on pad Tamp-on pad, providing a damping layer Tamp-on pad, providing a label stop	4414R-11 F W x H 4414R-12 F W x H 4414R-61 F W x H
4.5		5966950 5971460 5971700	Swing stroke applicator Swing stroke applicator Swing stroke applicator	4514R-200 4514R-300 4514R-400	xxxxxxx	Blow-on pad	4514R-2100 W x H
4.7		5970106 5970107 5970108	Front side applicator Front side applicator Front side applicator	3014R-200 3014R-300 3014R-400	xxxxxxx xxxxxxx xxxxxxx	Tamp-on pad Tamp-on pad, spring-mounted Blow-on pad	3014R-1100 W x H 3014R-3100 W x H 3014R-2100 W x H
		5970109 5970110 5970111	Front side applicator Front side applicator Front side applicator	3016R-200 3016R-300 3016R-400	xxxxxxx xxxxxxx	Tamp-on pad Tamp-on pad, spring-mounted	3016R-1100 W x H 3016R-3100 W x H
4.8		5966105 5966106 5966107	Stroke applicator Stroke applicator Stroke applicator	4014R-200 4014R-300 4014R-400	5966140 5966141 5966142 5966143	Universal pad Universal pad Universal pad, spring-mounted Universal pad, spring-mounted	4014R-1100 75 x 60 4014R-1100 90 x 90 4014R-3100 116 x 102 4014R-3100 116 x 152
					xxxxxxx xxxxxxx xxxxxxx xxxxxxx xxxxxxx	Tamp-on pad Blow-on pad Tamp-on pad, spring-mounted Roll-on pad Corner-wrap pad	4014R-11 F W x H 4014R-2100 W x H 4014R-3100 W x H 4014R-4100 W x H 4014R-5100 W x H / H
		5966165 5966166 5966167	Stroke applicator Stroke applicator Stroke applicator	4016R-200 4016R-300 4016R-400	xxxxxxx xxxxxxx xxxxxxx	Tamp-on pad Tamp-on pad, spring-mounted Roll-on pad	4016R-11 F W x H 4016R-3100 W x H 4016R-4100 W x H
4.9		5971735 5971740 5971745	Stroke blow applicator Stroke blow applicator Stroke blow applicator	4614R-200 4614R-300 4614R-400	xxxxxxx	Blow-on pad	4614R-2100 W x H
4.10		6010910 5966145 5966152	Demand module Demand module Demand module	5112R 5114R 5116R			
4.11		5972740 5972760	Vacuum belt applicator Vacuum belt applicator	5314R-3 5316R-3			
4.12		5972950 5972930	Vacuum belt applicator Vacuum belt applicator	5414R-3 5416R-3			
4.13		5984800	Air jet box 5 templates are included	6114R	5984709.001	Template 5 items are included in a pack unit	6114 L/R

xxxxxxx - customer-specific part no. subsequent to request

Accessories and options provided for applicators

Pos.		Part no.	Designation
5.13		**5964277.001** **5964095.001** **5964614.001**	Blow tube 2" Blow tube 4" Blow tube 6"
5.14		**6010880** **6010881**	Unit L to regulate compressed air Unit R to regulate compressed air
5.16		**5984805** **5984795**	Unit L to regulate compressed air, providing a shut-off valve Unit R to regulate compressed air, providing a shut-off valve
5.17		**596xxxx.212**	Pressure-reducing valve
		xxxx - applicator part no.	

Tools to assemble

Pos.		Part no.	Designation
6.1		5965940	Adapter plate
6.2		on request	Profile (customer-specific lengths)
6.3		5961203	Base plate 500 x 255 mm
6.4		5958400	Mounting plate
6.5		5955685	Bracket
6.6		8914443	Clamped joint designed for a 50 x 50 mm profile
6.7		8914444	Flanged joint designed for a 50 x 50 mm profile

Floor stands

Pos.		Part no.	Designation
6.8		**5970113**	Floor stand 1601
6.9		**5970112**	Floor stand 1602
6.10		**5972515**	Floor stand 1201

Overview of cab products

Label printers
MACH1, MACH2

Label printers
EOS 2

Label printers
EOS 5

Label printers
MACH 4S

Label printers
SQUIX 2

Label printers
SQUIX 4

Label printers
SQUIX 6.3

Label printers
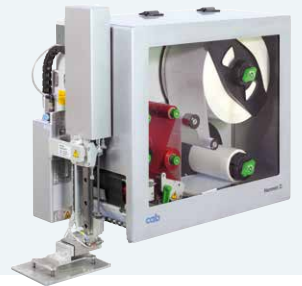**SQUIX 8.3**

Label printers
XD Q double-sided

Label printers
XC Q two-colored

Print and apply systems
HERMES Q

Print and apply systems
Hermes C two-colored

Tube labeling systems
AXON 1

Print modules
PX Q

Labels and ribbons

Label software
cablabel S3

Label dispensers
HS, VS

Labeling heads
IXOR

Marking lasers
XENO 4

Laser marking systems

For product information see **www.cab.de/en**

cab // 820 distribution and service partners in more than **80** countries

we identify more